



INSTALLATION INSTRUCTIONS FOR ROCK TAMERS MESH INSERTS 33.5" (850mm)

- 1. Set width of rubber flaps to approximately 31.5" between the first Flap Clamp Bolts on each side (see Figure 1).
- 2. Remove the 2 Flap Clamp Bolts, replace them with 2 included bolts with thread facing away from vehicle. Lock bolts into position using a nut, tighten to 30 in-lbs (see Figure 3).
 - *NOTE THAT HARDWARE SHOULD BE SAVED FOR FUTURE USE.
- 3. Place the Mesh Insert on these bolts, mark the location of the hole and slot that will be cut for the ball-mount on the Mesh Insert.
- 4. With the Mesh Insert still in place, mark the location of the lower 2 eyelets on the rubber flaps.
- 5. Place the Mesh Insert on a scrap piece of wood and cut the hole and slot using a sharp blade. (see dotted line in Figure 2)
 - *NOTE THAT THE SLOT, IF REQUIRED, SHOULD BE CUT BETWEEN THE 2 TOP CENTRE EYELETS.
- 6. Drill 1/4" holes in the rubber flaps, corresponding with the markings from the lower eyelets.
 - *NOTE THAT THE RUBBER FLAPS SHOULD BE PLACED ON A SCRAP PIECE OF WOOD, ON A SOLID SURFACE.
- 7. Insert a bolt, with 1 large washer, into the hole in the rubber flap with the thread facing away from the vehicle.
- 8. Place another large washer over the lower bolt, then lock the bolt into position using a nut (see Figure 4).
- 9. Repeat steps 7 & 8 on the other rubber flap.
- 10. Place the Mesh Insert over the 4 bolts and secure in place using 4 small washers, 4 split lock washers and 4 wing nuts.
- 11. Lace the 2 top centre eyelets together using zip tie or string (not included).
- NOTE Additional access slots can be cut for power leads, chains, etc.
 - The Mesh Insert is a disposable item.
 - The life of the Mesh Insert will vary depending on road conditions and speed.
 - A loose-fitting mesh will last longer than a tight-fitting mesh.

